

Date: Tuesday, 1/15/2008 3:05:08 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 212 X-TUBE LOW NARROW AFT
 Job Number : 36645
 Estimate Number : 13019
 P.O. Number :
 This Issue : 1/15/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D212664207
 First Issue : 1/7/2008 Type : LANDING GEAR Drawing Number : D212-664-247 U/R A
 Previous Run : 36644 Drawing Revision : U/R A
 Material :
 Due Date : 2/5/2008 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : HA 08.01.15
 Comment : Est Rev A New Issue 07.09.12 EC verified by: JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D212-664-207 CHG001

2.0 D6008132 Crosstube extrusion



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part number Description Batch

1 D6008-132 Crosstube 32920

Check OD = 3.250"; ID = 2.375"

RP 08/01/22

3.0 MORI SEIKI MORI SEIKI CNC LATHE LARGE



Comment: 1-TURN AS PER FOLIO FA706 & DWG D212-664-247,

FOLIO REV: ADWG REV: A

2-DEBURR AS REQUIRED

RP 08/01/23

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RP 08/01/23

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SF 08/01/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/15/2008 3:05:08 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 X-TUBE LOW BARRROW AFT

Job Number: 36645

Part Number: D212664207

Job Number:



Seq. #

Machine Or Operation:

Description:

6.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



AWM 08-01-24



Comment: LANDING GEAR RESOURCE 1

1-Polish entire outside surface of crosstube

7.0

QC5

INSPECT WORK TO CURRENT STEP



DP 8-1-24



Comment: INSPECT WORK TO CURRENT STEP

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

EL 08-01-26 ①

9.0

QC3

INSPECT WORK/WING WALK



Comment: Inspect work & Chemical conversion Coat

Q.M. 08-01-26 ①

10.0

BENDING

BENDING MACHINE



Comment: BENDING MACHINE

Bend tube as per Dwg D212-664-247 using CNC bender program and Folio FT

Q.M. EL 8-1-26

11.0

QC6

DIMENSIONAL CHECK



108-0201 ①



Comment: DIMENSIONAL CHECK

12.0

D36601

CUFF



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

CUFF

Batch: B 36835

② H 8-2-7

13.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-0-cut tube to height. ELTD 8-2-7

1-1-Drill Rivet holes as per Dwg D212-664-247 using DT8972.

2-Drill pilot holes in tube as per Dwg D212-664-247

3-Ream hole to finish size in tube as per Dwg D212-664-247

Q.M. H. 8-2-7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/15/2008 3:05:09 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 X-TUBE ,LOW NARROW AFT

Job Number: 36645

Part Number: D212664207

Job Number:



Seq. #:

Machine Or Operation:

Description :

AWM 8-2-11
4-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-247

14.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



AWM

8-2-11



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat Tube & Cuffs as per QSI 005 4.1

15.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/02/14 @

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/02/14 @

17.0

OUTSIDE SERV.10

OUTSIDE SERVICES -LG



Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 038

Issue P/O: *5729* LPI as per ASTM 1417

Level 2 Attach copy of NDT results to work order

08/02/14 @

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Inspect for transit damage

Ensure copy of NDT results attached to work order.

08/02/15 @

19.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: Inspect for damage & ensure results are as per Dwg D412-664-203

08/02/14 @

20.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Rivet Cuffs as per Dwg D212-664-247. with Sika flex in Between tube & Cuff

A/R SIKAFLEX -241/-291 BATCH: *M105468*

EL 8-2-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/15/2008 3:05:09 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 X-TUBE ,LOW NARROW AFT

Job Number: 36645

Part Number: D212664207

Job Number:



Seq. #:

Machine Or Operation:

Description :

21.0

CR3212406

CHERRY RIVET



P70

Comment: Qty.: 44.0000 Each(s)/Unit Total : 44.0000 Each(s)

CHERRY RIVET

Batch: M104071

EL 8-2-19

22.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside and outside crosstube as per QSI 005 4.2

2-Paint outside crosstube with White Imron as per QSI 005 4.2

RT 08-02-20

23.0

QC14

INSPECT SPRAY PAINT



Comment: Inspect Spray Paint

Wrap in plastic bag to protect from scratches

ml

08 02 21

①

24.0

D29401

Support



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Support

batch: 32780

ml

08 02 22

25.0

D3595

Rubber Cushion (per sq ft)



Comment: Qty.: 0.8295 sf(s)/Unit Total : 0.8295 sf(s)

Rubber Cushion

Cut to .630" X 5.3" Qty 4

Batch: 35125

ml

08 02 22

26.0

MS2192028

Clamp(per MIL-DTL-8783C)



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clamp

Batch: 106864

ml

08 02 22

27.0

AN640A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch: M106516

PO 8/1/20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D20-664-207 PAR #: N/A Fault Category: Prod/Landing Gear NCR: Yes No DQA: Y Date: 08/02/20
 QA: N/C Closed: Y Date: 08/02/20

NCR: <u>36645</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-02-20	21.0	CR3212407 rivets were used. 47 x 104071 b.c. Human error	<i>PSIU/2</i>	remove and replace all rivets with the correct rivets. CR3212406 m 104071 of rivets do not appear to be exercised upon installation.	EL 8-2-20	<i>PSIU/2</i>	<i>PSIU/2</i>	<i>PSIU/2</i>
				11 x 104156 rest m106863 x 36 } Already taken out of stock				

NOTE: Date & initial all entries

Date: Tuesday, 1/15/2008 3:05:09 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 X-TUBE LOW NARROW AFT

Job Number: 36645

Part Number: D212664207

Job Number:



Seq. #:

Machine Or Operation:

Description:

28.0
30.0

AN641A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

batch

M104427

29.0
31.0

MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

batch

M105077

30.0
32.0

AN960JD616

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

batch

M106883

31.0
33.0

D34281

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Placard

batch

34954

32.0
27.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

Assemble as per Dwg D212-664-247

Instal support with magriobond 6398 per dwg D212-664-247,
cure for 12hrs before packaging.

Time & date of application: 8:00 AM 080222

Batch: 105379 exp: 05/2008

M1080222 (1)

33.0
28.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

34.0

QC4

1080227 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/15/2008 3:05:09 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 X-TUBE ,LOW NARROW AFT

Job Number: 36645

Part Number: D212664207

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0
35.0
36.0

PACKAGING 1

PACKAGING RESOURCE #1



draft 8/1/07



500 (1)

Comment: HAND FINISHING RESOURCE #1

Identify and pack for shipping as per PPP D212-664-207

35.0
36.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AD 08/02/07

Job Completion



U 08.02.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

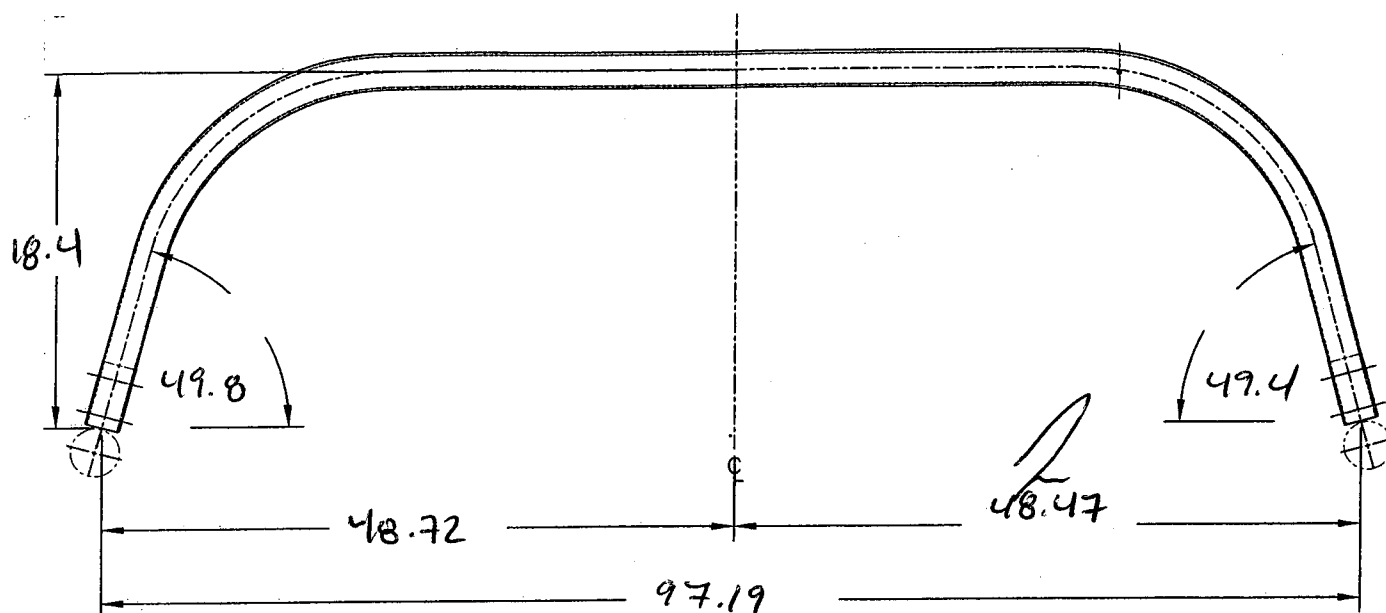
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	36645
Description: Crosstube Low Aft (205/212)		Part Number:	D212-664-207
Inspection Dwg: D212-664-247 Rev: A		Page 1 of 1	

Required Dimension	Min	Max
Height	18.16	18.42
1/2 Span	48.55	48.81
Angle	49	52
Total Span	97.1	97.62



Comments

QC15 Inspection	
Date	08-02-01

Rev	Date	Change	Revised by	Approved
A		New Issue		

PARTS LIST:

Qty	Part Number	Description
X	D212-664-247	CROSSTUBE ASSEMBLY (205/212 LOW AFT)
1	D6008-132	CROSSTUBE
2	D2940-1	SUPPORT
4	D3595-063-530	RUBBER CUSHION
2	D3660-1	CUFF
4	MS21920-28	CLAMP (OR MS21920-30)
44	CR3212-4-06	RIVET (OR M7885/3-4-06)
A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)
A/R	SIKAFLEX-241/-291	SEALANT (OR PROSEAL 890 OR MIL-S-8802 CLASS B2 SEALANT)

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6008-132
FINISHED LENGTH = 128.27±0.020 (BEFORE BENDING/TRIMMING)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART 005 4.2
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) PART IS SYMMETRIC ABOUT CENTERLINE.
- 6) WHEN MACHINING TAPER, RUN-OFF PART AT STOCK. BLEND OUT EDGE LONGITUDINALLY. TRANSITION SHOULD BE SMOOTH.
- 7) BEND PROGRESSIVELY WITH A MINIMUM OF 8 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D., EXCEPT UP TO 10% IS ALLOWED IN AREA NOTED.
- 8) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 9) SCRIBE DART PART NUMBER AND BATCH NUMBER ON INNER SURFACE OF TUBE WITH A VIBRATING STYLUS.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 11) APPLY A 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 TO THE SURFACE OF D2940-1 THAT WILL BE IN CONTACT WITH THE CROSSTUBE. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 12) INSTALL MS21920-28 CLAMPS (OR -30) WITH D3595-063-530 RUBBER CUSHIONS TO SECURE D2940-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE CROSSTUBE SUPPORT.
- 13) TORQUE CLAMPS 80 TO 100 IN.-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.
- 14) INSTALL D3660-1 CUFF AFTER CHEMICAL CONVERSION COAT BUT BEFORE PAINT, WITH A LAYER OF SIKAFLEX-241/-291 OR PROSEAL 890 OR MIL-S-8802 CLASS B2 SEALANT BETWEEN CUFF AND CROSSTUBE. SEAL EDGE OF CUFF TO ENSURE NO GAPS.
- 15) TOUCH-UP HOLES WITH CHEMICAL CONVERSION COAT.

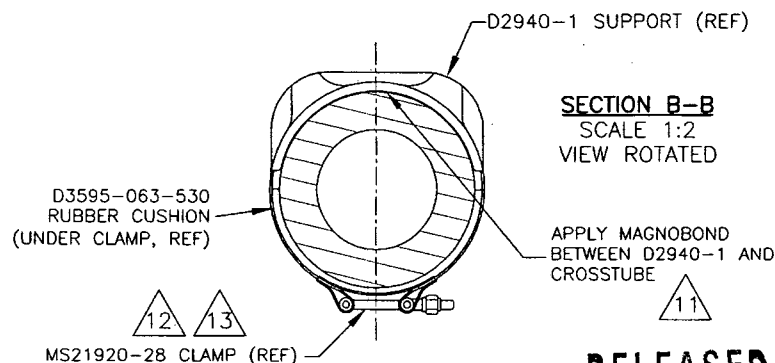
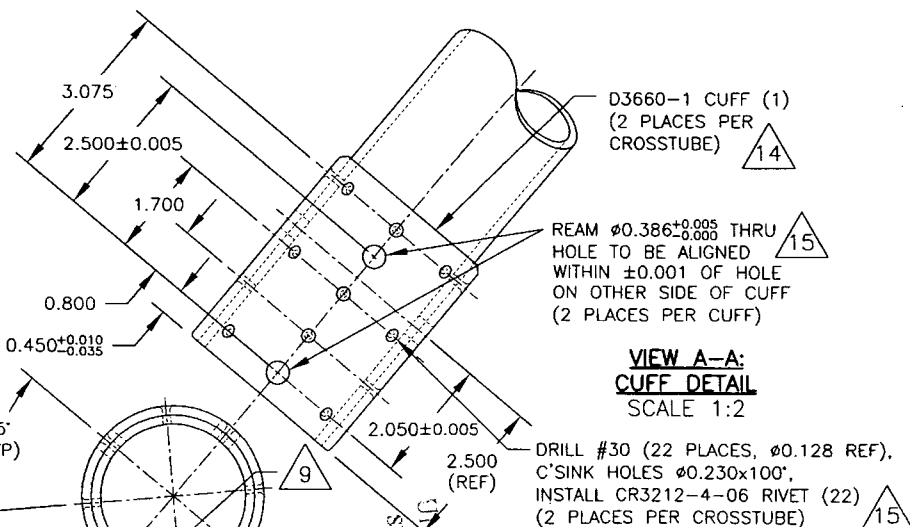
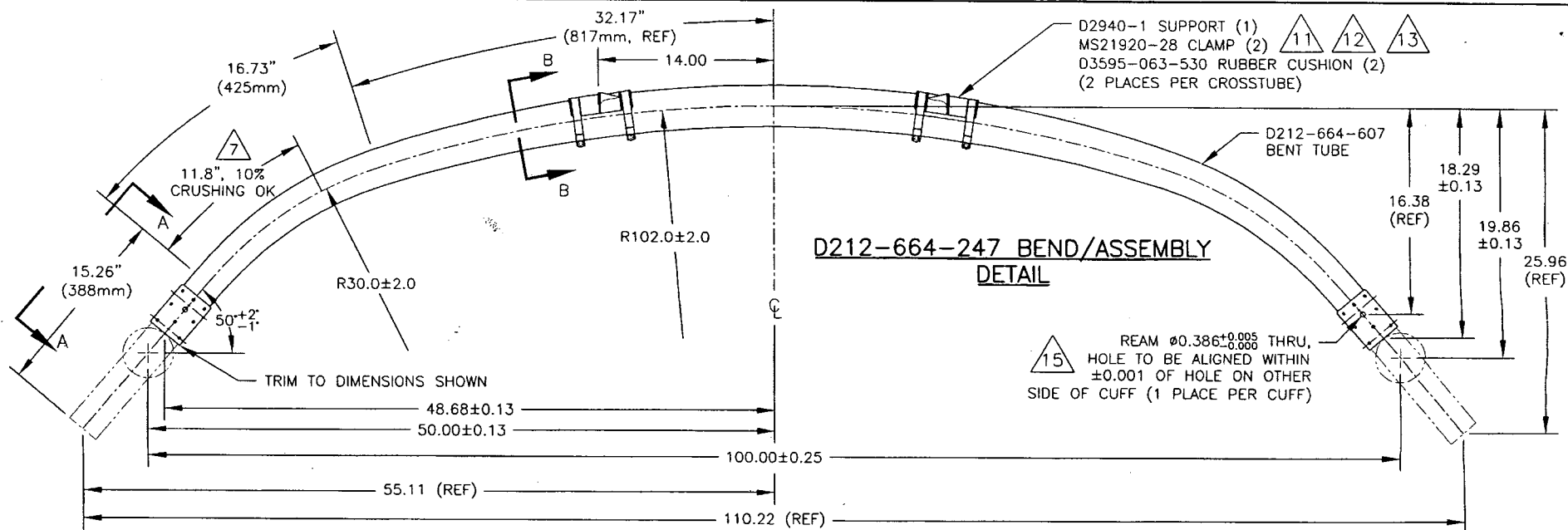
RELEASED
07.09.24 #

NO 36645
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

A		07.07.07	NEW ISSUE
DESIGN	90	DRAWN BY	90
CHECKED		APPROVED	DART DART AEROSPACE LTD. HAMPSHIRE, ONTARIO, CANADA
DATE		07.07.07	DRAWING NO. D212-664-247
			REV. A SHEET 1 OF 3
			TITLE CROSSTUBE (205/212 LOW AFT)
			SCALE N.T.S.

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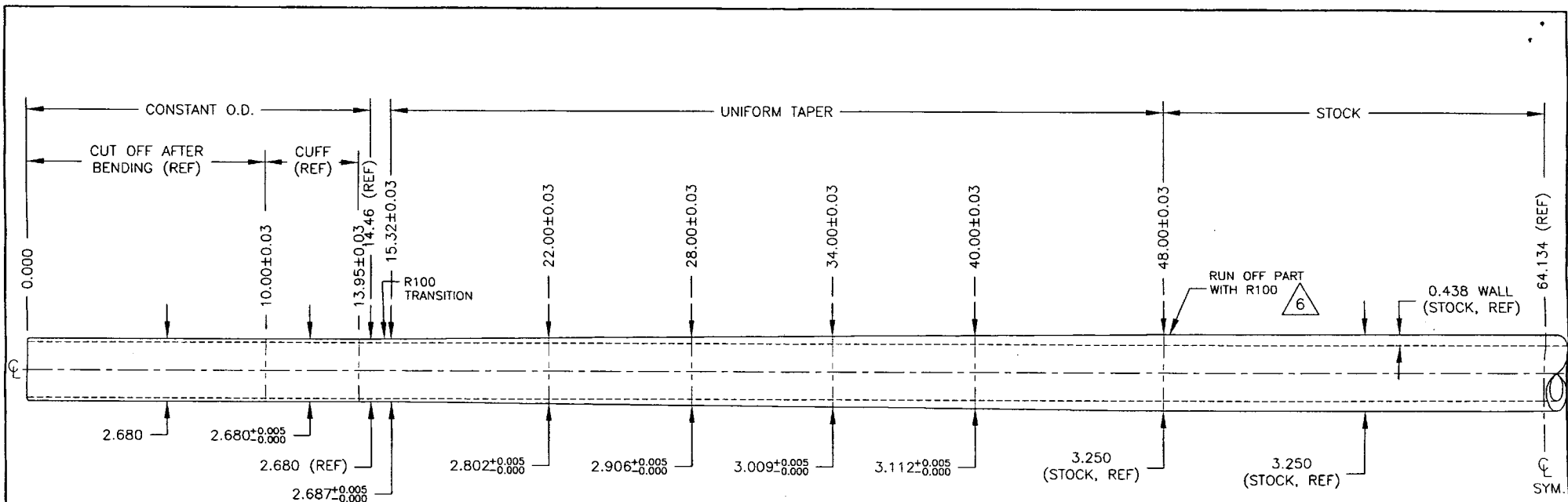
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		CHECKED	RA	APPROVED	CH	DRAWING NO.	REV. A	
						D212-664-247	SHEET 2 OF 3	
		DATE	07.07.07	TITLE		CROSSTUBE (205/212 LOW AFT)		
						SCALE		1:8

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ENGINEERING
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NO. 50645
WORK ORDER



D212-664-247 MACHINING DETAIL

RELEASED
07.07.07

NO. 36645
WORK ORDER
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DATE		07.07.07		DRAWING NO.	REV. A
				D212-664-247	SHEET 3 OF 3
				TITLE	SCALE
				CROSSTUBE (205/212 LOW AFT)	1:4

DART AEROSPACE LTD	Work Order: 45 36644
Description: Crosstube Assembly (205/212 Low Aft)	Part Number: D212-664-247
Inspection Dwg: D212-664-247 Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Inspection Sheet	Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	2.680	+/- .010	2.682				
	2.680	+ .005 - .01	2.684				
	2.687	+ .005 - 0.0	2.692				
	2.802	+ .005 - 0.0	2.807				
	2.906	+ .005 - 0.0	2.910				
	3.009	+ .005 - 0.0	3.014				
	3.112	+ .005 - 0.0	3.116				
SIDE B	128.27	+/- .020	128.260				
	2.680	+/- .010	2.6815				
	2.680	+ .005	2.684				
	2.687	+ .005	2.692				
	2.802	+ .005	2.807				
	2.906	+ .005	2.910				
	3.009	+ .005	3.014				
	3.112	+ .005	3.116				

Measured by: 20 8/01/23	Audited by: 2 F	Prototype Approval:	N/A
Date:	Date: 08/01/23	Date:	N/A
Rev	Date	Change	Revised by
A		New Issue (P/O D212-664-207)	KJ/EC/DD
			Approved



LIQUID PENETRANT TEST REPORT

P- 09830

CLIENT Dart AREOSPACE DATE Feb 15, 2008 PAGE 1 OF 1
ATTENTION Linda Lucelle ACUREN JOB NO. 188-08-1220 TIME AM ☐ PM ☐
ADDRESS 1270 Aberdeen st. POWO NO. 5729
Hawkesbury ontario WORK LOCATION Hawkesbury
ACCEPTANCE STD. ASTM 1417/AS1-03B REV./DATE 2005
PROJECT 212 X-TUBE, LOW NARROW AFT and FWD, 407 HIGH AFT X-TUBE ASSEMBLY, 412 X-TUBE LOW NARROW AFT
ITEM(S) EXAMINED Job# 36642 - 36644 - 36645 - 36768 - 36770 - 36773 - 37009 - 37010

JOB DESCRIPTION PROCEDURE No. LT-XXXX REV./DATE TECHNIQUE No. LT-XXXX-XXX REV./DATE
PART NO. D212664107-D212664207-D212664307-D212664307-D212664307-D212664307-D212664307-D212664307-D212664307-D212664307 MATERIAL ALLOYED ALUMINUM
SCOPE WET FLOURESCENT LIQUID PENETRANT INSPECTION CARRIED OUT ON 100% OF EXTERNAL SURFACE

TEST DETAILS
METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED
FAMILY BRAND MagnaFlux BLACK LIGHT S/N 8178 ☒ OUTPUT > 1000 μ W/cm² ☐ AMBIENT < 2 fc
PENETRANT 2LG7 MINIMUM DWELL TIME 405 MIN. LIGHTING EQUIP. ☒ FLASHLIGHT ☐ TROUBLELIGHT ☒ OUTPUT > 100 fc @ SURFACE
PENETRANT REMOVER H2O MINIMUM DRY TIME >10 MIN. OTHER
DEVELOPER SKDS2 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY CAL DUE DATE MAR 08

TEST SURFACE
SURFACE CONDITION ☒ AS GROUND ☐ AS WELDED ☐ MACHINED ☐ SHOT BLASTED ☐ CLEAN BARE METAL
SURFACE TEMPERATURE ☐ < -4°C/ 20°F ☐ -4°C/ 20°F TO 10°C/50°F ☒ 10°C/50°F TO 52°C/125°F ☐ > 52°C/125°F

RESULTS- (☐ METRIC ☐ IMPERIAL)

ITEM	COMMENTS	ACCEPT	REJECT
Job# 36642	ACCEPTABLE		
36644	ACCEPTABLE		
36645	ACCEPTABLE		
36768	ACCEPTABLE		
36770	ACCEPTABLE		
36773	ACCEPTABLE		
37009	ACCEPTABLE		
37010	ACCEPTABLE		

Scope of Services
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.
Standard of Care
In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES

CLIENT REPRESENTATIVE Matthew Murdoch SIGNATURE Matthew Murdoch DTR #
TECHNICIAN (SIGNATURE): Chagnon Frederick SIGNATURE Chagnon Frederick
NAME (PRINT): Chagnon Frederick 1st TECHNICIAN 2nd TECHNICIAN
CGSB LEVEL II SNT LEVEL 10560 CGSB LEVEL 10560 SNT LEVEL 10560
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